



**Rolls-Royce**

**Civil & Defence Aerospace**

# Certificate of Approval

Approval No: **154680 / 01**

Rolls-Royce hereby certifies that

**COMPONENT COATING AND REPAIR  
SERVICES LIMITED  
BLOCK 8 UNIT 12-13  
GLASGOW, G46 8JQ  
- UNITED KINGDOM -**

Vendor Code: **201275**

is approved in accordance with Rolls-Royce SABRe as  
*Special Process supplier* for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**

Content Overview

1. General Approval Scope
2. Regional Limited Approval Scope

continued...

Issue Date: **25<sup>th</sup> January 2024**

Expiry Date: **unlimited**

  
**i.V. Robert Starcke**

*Head of Supplier Quality*

Rolls-Royce Deutschland Ltd & Co KG

  
**i.A. Frank Schmidt**

*Global Supplier Control Authority*

Rolls-Royce Deutschland Ltd & Co KG



# Rolls-Royce

## Civil & Defence Aerospace

### **1. General Approval Scope**

- CONTROL OF THERMAL PROCESSING EQUIPMENT  
IN ACCORDANCE TO RRP54000  
AND LIMITED TO COATING DIFFUSION, HEAT TINTING, PAINT STOVING
- TECHNICAL CONTROL OF SPECIAL PROCESSES  
IN ACCORDANCE WITH RRP50000

#### GRANTED DELEGATION

- AUTHORITY TO APPROVE PROCESS DATA CARDS  
IN ACCORDANCE WITH ADDENDUM - SUPPLIER AUTHORIZATION

#### APPROVED PROCESSES

- RPS26 - APPENDIX 7
- RPS320 <sup>1)</sup>
- RPS386
- RPS407 <sup>2)</sup> /1, /4, /14, /28, /31, /40, /41
- RPS436
- RPS482/31
- RPS507
- RPS603
- RPS608
- RPS661
- RPS666 /1, /2, /3, /4, /5, /8
- RPS678
- RRP51000 <sup>3)</sup>
- RRP51007
- RRP51008
- RRP51011
- RRP51033
- RRP53004 <sup>2)</sup>
- RRP56001
- RRP56004 <sup>4)</sup>
- RRP58007
- RRP59001
- RRP59007

#### RESTRICTED TO

- <sup>1)</sup> CHEMICAL STRIPPING
- <sup>2)</sup> GROUP 2 OR 3 ADHESIVE BONDS
- <sup>3)</sup> CLEANING AND VAPOUR DEGREASING
- <sup>4)</sup> COMPRESSOR AIRFOILS

### **2. Regional Limited Approval Scope**

Rolls-Royce plc.

NONE

Rolls-Royce Deutschland Ltd & Co KG

NONE



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### **Addendum – Supplier Authorization**

In accordance with Rolls-Royce SABRe requirements the following Supplier Authorization is granted:

#### 1. Delegation

#### **Authority to approve Process Data Cards (PDC) in accordance with RRP50000**

- This Delegation may be used to support direct sub-contract data cards and are restricted to processes identified within the scope of MLC135
- Any deviation including result of substantiation shall be submitted to Rolls-Royce materials group for approval.

#### 2. Condition

- For dual use products – first usage must be a Civil Aerospace application.
- The authorisation is applicable to any product acknowledged by Rolls-Royce direct or cascaded purchase order.
- The Rolls-Royce Technical Authority shall be contacted to trigger any delegation update.
- Approval records for any product released under delegated authority are to be available for review at Rolls-Royce request.
- Rolls-Royce reserves the right to withdraw delegate authority completely or partially at any time without notice



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**3. Delegated Scope**

Supplier Authorization	affected region		Authorized Delegation (Rolls-Royce)	Authorized Personal (Supplier)	Related Process <sup>1)</sup> (Supplier)	Remarks
	RRpic	RRD				
Process Data Card (PDC)	X	X	VALID FOR ALL APPLICABLE - COMMODITIES - MATERIALS - PRODUCT	MLC135 (Register of Data Card Delegations)	-	-

<sup>1)</sup> The Authorization is applicable to process specifications defined as per supplier's internal procedure. Any subsequent revision of this procedure shall be communicated to Rolls-Royce for review.